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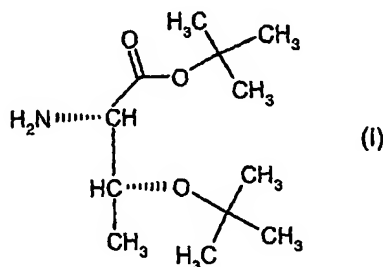
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(54) Title: METHOD FOR THE MANUFACTURE OF L-THREONINE-O-(1,1-DIMETHYLETHYL)-1,1-DIMETHYLETHYL  
ESTER



(57) Abstract: The present invention relates to a new and efficient  
process for the manufacture of L-Threonine-O-(1,1-dimethylethyl) ester;  
[H-Thr-(tBu)-O-(tBu)] of Formula (I). The compound of Formula (I) is a key  
product for the manufacture of human insulin from porcine or bovine insulin.